



Certificate of conformity of the factory production control

0036 - CPR - M 070.2013.003

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of March 09th, 2011 (Construction Products Regulation - CPR), this certificate applies to the construction product

Hot finished structural hollow sections of non-alloy and fine grain steels

produced by

voestalpine Tubulars GmbH & Co KG
Alpinestraße 17
AT – 8652 Kindberg

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in annex ZA of the harmonised standard

EN 10210-1:2006

under system 2+ are applied and

the factory production control fulfils all the prescribed requirements set out above.

This certificate remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the Factory Production Control Plan itself are not modified significantly.
Further information about the product parameters and description of the products are included in the scope of approval, annex 1 to this certificate.

In order to adhere the validity an annual surveillance audit is required.

First issue: 30.10.2013
Valid until: 16.11.2028

Munich, 21.10.2025

Notified Body, Nr. 0036



EQ3074711




(M. Strobel)
Certification Body
Material and Welding Technology



Industrie Service

Geltungsbereich der Überprüfung als Hersteller von Produkten nach BPV 305/2011
Scope of Approval - Manufacturer of Base Materials used in accordance with CPR 305/2011

Anlage 1 zum Zertifikat Nr. / Annex 1 to Certificate No.
0036 - CPR - M 070.2013.003 von/dated 2025-10-21

Hersteller / Manufacturer:					Name: Straße/Street: Ort/City:	voestalpine Tubulars GmbH & Co KG Alpinestraße 17 8652 Kindberg					Nationalität:/ Country: AT		Datum:/ Date: Rev. 0 2025-10-21		Blatt-Nr.:/ Page No.: 1 v. / of 1		Zertifizierungsstelle für metallische Bauprodukte/ Certification Body for metallic construction products Notifizierte Stelle, Nr. / Notified Body, No. 0036	
Nr. / No.	Werkstoffbezeichnung Werkstoff-Nr. / Material Designation Material Grade		Werkstoff- Spezifikation / Material specification		Liefer- zustand / Delivery condition	Prüfgegenstand Erzeugnisform / Description product form	Abmessungen / Dimensions				Gewicht / Weight 1 = t 2 = kg ↓ Wert value		Bericht Nr. / report no. R-725255982-25 vom / dated 2025-09-14 Bemerkungen / Remarks					
							Dicke / Thickness [mm] von / from		Durchm./ Diameter Seitenlänge / Side dimension [mm] von / to									
1	2		3a	3b	4	5	6a	6b	7a	7b	8a	8b	9					
01	S235JRH (1.0039), S275J0H (1.0149), S275J2H (1.0138), S355J0H (1.0547), S355J2H (1.0576), S355K2H (1.0512)		EN	10210-1	N / QT*1)	Hohlprofile mit kreisförmigem/ Querschnitt / circular hollow sections	2,6	25	26	200	-	-	*1) Siehe Abschnitt 6.4 der EN 10210-1 / See Para. 6.4 of EN 10210-1					
Hohlprofile mit quadratischem Querschnitt / square hollow sections						2,6	25	30	200	-	-							
Hohlprofile mit rechteckigem Querschnitt / rectangular hollow sections						2,6	25	30	200	-	-							
02	S275NH (1.0493), S275NLH (1.0497), S355NH (1.0539), S355NLH (1.0549), S420NH (1.8750), S420NLH (1.8751), S460NH (1.8953), S460NLH (1.8956)		EN	10210-1	N / QT*1)	Hohlprofile mit kreisförmigem/ Querschnitt / circular hollow sections	2,6	25	26	200	-	-						
Hohlprofile mit quadratischem Querschnitt / square hollow sections						2,6	25	30	200	-	-							
Hohlprofile mit rechteckigem Querschnitt / rectangular hollow sections						2,6	25	30	200	-	-							

Explanation:

AT = Lösungsgeglüht / solution annealed NT = Normalgeglüht und angelassen / normalized and tempered N = Normalgeglüht / normalized S = Spannungsarmgeglüht / stress relieved TM = Thermomech. behandelt / thermo-mech. treated U = ungeglüht / not annealed
 QT = vergütet / quenched and tempered CR = Temperaturregelt warmumgeformt / temperature controlled hot formed (controlled rolled) A = weichgeglüht / annealed AR = wie gewalzt / as rolled
 a = Werkstoffbezeichnung in Spalte 9 / material designation in column 9 b = Lieferzustand in Spalte 9 / delivery condition in column 9 c = Prüfgegenstand in Spalte 9 / object in column 9
 d = Abmessungen in den Techn. Regeln / dimensions acc. to technical rules e = Gewicht in den Techn. Regeln / weight acc. to technical rules f = Nr. der Techn. Regeln in Spalte 9 / technical rules reference column 9